

# TUBE CUTTERS - METAL TUBING



## HI-DUTY® TUBE CUTTERS

For 1/8" to 1-1/8" and 1/4" to 1-5/8" O.D. tubing.

- Enclosed hardened steel, thrust bearing feed mechanism for smoothest cutting action and trouble free operation.
- Unique design eliminates spiraling for clean right angle cuts. Our high precision machining and construction method permits one-piece screw-type axle for easy access to cutter wheel – no clip to lose or replace.
- Rugged aluminum alloy body designed for handling ease. Body is hand buffed and nickel chrome plated to a high-luster finish.
- Foldaway hardened steel reamer with turned cutting edge removes inside burrs cleanly. Filing surface removes outside burrs.
- Rollers feature flare cut-off groove to reduce tube loss when damaged flare is removed.
- Imperial® cutter wheels are made of the highest quality wear and abrasion-resistant chromium steel and precision machined to exacting specifications for accurate cutting and long life. Each tool is supplied with a spare cutter wheel.
- All Imperial tube cutters are 100% factory tested to ensure accurate spiral-free cutting.



TC-1000

- TC-1000** For 1/8" to 1-1/8" (4 mm to 28 mm) O.D. tubing. Includes (2) S75015 general purpose cutter wheels. Length 5". Wt. 8.8 oz.
- TC-1010** For 1/8" to 1-1/8" (4 mm to 28 mm) O.D. tubing. Includes (2) S75046 cutter wheels for continuous cutting of stainless steel, monel and other hard-temper tubing. Length 5". Wt. 8.8 oz.
- TC-1020** Combination tube constrictor & tube cutter. For 1/8" to 1-1/8" (4 mm to 28 mm) O.D. tubing. Includes S76637 constrictor wheel and S75015 general purpose cutter wheel. Length 5-1/2". Wt. 8.8 oz.
- 312-FC** For 1/4" to 1-5/8" (7 mm to 41 mm) O.D. tubing. Includes (2) S75015 general purpose cutter wheels. Length 5-1/2". Wt. 10.4 oz.
- Conforms to Federal Specification GGG-C-771d, Type II, Class I.

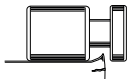

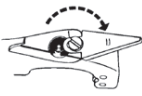
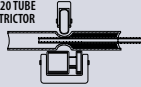
- S75015** General purpose cutter wheel.
- S75046** Wheel for continuous cutting of stainless steel, monel and other hard temper tubing. For cutters TC-1000, TC-1010, TC-1550, TC-1560, 312-FC, 174-F, TC-2050 and TC-3050.
- S16003162** Replacement cutter wheel for soft copper & aluminum tubing is extra sharp to minimize burr buildup.
- S76637** Constrictor wheel for producing sweat joints.



TC-1010



312-FC

 <p><b>FLARE CUT-OFF GROOVE</b> Groove in rollers reduces tube loss when cracked flare is removed.</p>	 <p><b>FOLDAWAY REAMER</b> Hardened steel reamer with turned cutting edge removes inside burrs cleanly. Filing surface removes outside burrs.</p>	 <p><b>SPARE CUTTING WHEEL</b> Spare cutter wheel carried under foldaway locking reamer.</p>	 <p><b>TC-1020 TUBE CONSTRICTOR</b></p> <p><b>FILL WITH SOLDER</b> Joint is ready for sweating when constricted tube contacts smaller tube. Can be used for crimping applications.</p>
--	---	--	--

## JUNIOR TUBE CUTTER

For 1/8" to 3/4" (4 mm to 19 mm) O.D. tubing.

- 227-FA** Includes S32633 general purpose cutter wheel. Swing radius 2". Length 3-1/2". Wt. 5.0 oz.



227-FA